



HS-2699 Water based glue D3 Glue

Features:EU D3 water resistance standard,strong bonding strength

Application

Suitable for solid wood assembly,waterproof assembly of structural parts,tooth splicing,joggle joint,hot pressing venner,etc.

Product parameters

- Appearance: White latex
- Viscosity: 15,000~25,000CPS(RION VT-04F 2#/27°C)
- Solid content(1H,125°C): 48.0~52.0%
- PH: 3.0~5.0
- MFFT: 6°C

Operating Condition

- 1.Surface Treatment: The surface of substrate must be even and free of dust,oil&grease.
- 2.Substrate Moisture: 8-12%.Glue spread: 300 ± 50 g,pressure is 4~8kg/m²
- 3.After 4 hours of cold pressing pressure relief,the next process can be started after 24 hours,maximum bonding strength will be reached after 72 hours.

Storage&Packaging

- 1).Shelf Life Store in a dry and cool place at 5~35°C 12 months guarantee
- 2) .20kg/barrel
50kg/barrel



Matters needing attention

- Do not mix with other adhesives;
- Containers containing adhesive must be tightly closed to prevent drying and contamination of the adhesive surface;

Recommended "FIFO " cycle

Note

This information is based on laboratory testing and long-term actual production experience.

This is an introductory message designed to help users find the best way to work. Because the end user's production conditions are outside our control, we are not responsible for the results of the work affected by each user's own production conditions. In any case, we recommend testing to determine the appropriate production process parameters prior to use.